

Section 1. Identification

GHS product identifier : NanoSi-SP
Product code : Not available.
Chemical name : silicon
Other means of identification : Silicon Powder
Product type : Powder.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial use
Area of application : Industrial applications.

Manufacturer : REC Silicon Inc.
119140 Rick Jones Way
Butte, MT 59750

Telephone:(406)-496-9877
Emergency telephone number (24 h): (406)-496-9877

e-mail address of person responsible for this SDS : recsiliconSDS@recsilicon.com

Emergency telephone number (with hours of operation) : CHEMTREC : 1-800-424-9300
Ccn#403

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : H228 FLAMMABLE SOLIDS - Category 1
H261 SUBSTANCES AND MIXTURES, WHICH IN CONTACT WITH WATER, EMIT FLAMMABLE GASES - Category 2
H320 EYE IRRITATION - Category 2B

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H228 - Flammable solid.
H261 - In contact with water releases flammable gas.
H320 - Causes eye irritation.

Precautionary statements

Section 2. Hazards identification

Prevention	: P280 - Wear protective gloves: > 8 hours (breakthrough time): Leather/ Vinyl gloves . Wear protective clothing. Wear eye or face protection: Recommended: safety glasses with side-shields. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P223 - Do not allow contact with water. P231 + P232 - Handle and store contents under inert gas. Protect from moisture. P264 - Wash thoroughly after handling.
Response	: P335 + P334 - Brush off loose particles from skin. Immerse in cool water or wrap in wet bandages. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	: P402 + P404 - Store in a dry place. Store in a closed container.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture	: Substance
Chemical name	: silicon
Other means of identification	: Silicon Powder

CAS number/other identifiers

CAS number : 7440-21-3

Ingredient name	Other names	%	CAS number
silicon	-	100	7440-21-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Get medical attention immediately. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Brush off loose particles from skin. Wash contaminated skin with soap and water. Immerse in cool water or wrap in wet bandages. Remove contaminated clothing and shoes. Gloves should be worn when removing clothing to prevent additional exposure. Get medical attention if symptoms occur. Dispose of contaminated clothing and shoes.

Date of issue/Date of revision : 07/07/2023 **Date of previous issue** : No previous validation **Version** : 1 2/13

English (US)

United States

Section 4. First aid measures

- Ingestion** : Get medical attention immediately. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes eye irritation.
- Inhalation** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : No specific data.
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Gloves should be worn when removing clothing to prevent additional exposure.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use approved Class D extinguisher or smother with dry sand, dry clay or dry ground limestone.
- Unsuitable extinguishing media** : Do not use water or foam. or carbon dioxide.

- Specific hazards arising from the chemical** : Flammable solid. Runoff to sewer may create fire or explosion hazard. In contact with water releases flammable gas. May form explosible dust-air mixture if dispersed.

Section 5. Fire-fighting measures

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
metal oxide/oxides
Hydrogen.
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Keep away from water. Avoid breathing dust. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Avoid allowing the spilled material to get wet or using water to clean up spillages or residues, unless the quantity remaining is very small. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid allowing the spilled material to get wet or using water to clean up spillages or residues, unless the quantity remaining is very small. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Avoid creating dusty conditions and prevent wind dispersal. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing dust. Handle under inert gas. May form explosible dust-air mixture if dispersed. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Prevent dust accumulation. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat,

Section 7. Handling and storage

sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Electrical equipment and lighting should be protected to appropriate standards to prevent dust coming into contact with hot surfaces, sparks or other ignition sources. Use only non-sparking tools. Keep away from any possible contact with water, because of violent reaction and possible flash fire. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep away from water or moist air. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
silicon	<p>NIOSH REL (United States, 10/2020). TWA: 5 mg/m³ 10 hours. Form: Respirable fraction TWA: 10 mg/m³ 10 hours. Form: Total</p> <p>OSHA PEL (United States, 5/2018). TWA: 5 mg/m³ 8 hours. Form: Respirable fraction TWA: 15 mg/m³ 8 hours. Form: Total dust</p>

Biological exposure indices

None known.

Appropriate engineering controls

: Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. Engineering controls may be required to control the primary or secondary risks associated with this product. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 8. Exposure controls/personal protection

- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. If operating conditions cause high dust concentrations to be produced, use dust goggles. Recommended: safety glasses with side-shields
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time):
Leather/ Vinyl gloves
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Solid. [Powder]
- Color** : Black.
- Odor** : Odorless.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : 88°C (190.4°F) [EU A.1]
- Boiling point, initial boiling point, and boiling range** : 2355°C (4271°F) [EU A.2]
- Flash point** : Not applicable.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not applicable.
- Vapor pressure** : 78 to 100 kPa (585.05 to 750.06 mm Hg) [50°C (122°F)] [EU A.4]
- Relative vapor density** : Not applicable.
- Relative density** : 2.33
- Density** : 0.3 to 1 g/cm³ [25°C (77°F)] [EU A.3]
- Solubility(ies)** :

Media	Result
cold water	Not soluble
hot water	Not soluble

Section 9. Physical and chemical properties

Solubility in water	: 0.0000052 g/l [OECD 29]
Miscible with water	: No.
Partition coefficient: n-octanol/water	: 57 to 77
Auto-ignition temperature	: >400°C (>752°F)
Decomposition temperature	: Not available.
SADT	: Not available.
Viscosity	: Not applicable.
Molecular weight	: 28.09 g/mole
Particle characteristics	
Median particle size	: Not available.
Other information	
Physical/chemical properties comments	: No additional information.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Hazardous reactions or instability may occur under certain conditions of storage or use. Conditions may include the following: contact with water Reactions may include the following: liberation of flammable gas Under normal conditions of storage and use, hazardous polymerization will not occur.
Conditions to avoid	: Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Prevent dust accumulation.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials water
Hazardous decomposition products	: In contact with water releases flammable gas.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
silicon	LD50 Oral	Rat	3160 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
silicon	Eyes - Mild irritant	Rabbit	-	3 mg	-

Sensitization

Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.

Potential acute health effects

- Eye contact** : Causes eye irritation.
- Inhalation** : Exposure to airborne concentrations above statutory or recommended exposure limits may cause irritation of the nose, throat and lungs.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : No specific data.
- Ingestion** : No specific data.

Section 11. Toxicological information

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

General : Repeated or prolonged inhalation of dust may lead to chronic respiratory irritation.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
silicon	3160	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Conclusion/Summary : Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
silicon	57 to 77	-	High

Mobility in soil




Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN3132	UN3132	UN3132
UN proper shipping name	Water-reactive solid, flammable, n.o.s. (silicon)	WATER-REACTIVE SOLID, FLAMMABLE, N.O.S. (silicon)	Water-reactive solid, flammable, n.o.s. (silicon)
Transport hazard class(es)	4.3 (4.1) 	4.3 (4.1) 	4.3 (4.1) 
Packing group	II	II	II
Environmental hazards	No.	No.	No.

Additional information

DOT Classification

: **Limited quantity** Yes.
Packaging instruction Exceptions: 151. Non-bulk: 212. Bulk: 242.
Quantity limitation Passenger aircraft/rail: 15 kg. Cargo aircraft: 50 kg.
Special provisions IB4, T3, TP33, W31, W40

IMDG

: **Emergency schedules** F-G, S-N
Special provisions 274

IATA

: **Quantity limitation** Passenger and Cargo Aircraft: 15 kg. Packaging instructions: 483. Cargo Aircraft Only: 50 kg. Packaging instructions: 490. Limited Quantities - Passenger Aircraft: 5 kg. Packaging instructions: Y475.
Special provisions A3, A803

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

U.S. Federal regulations : TSCA 8(a) CDR Exempt/Partial exemption: Not determined
United States inventory (TSCA 8b): This material is active or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : FLAMMABLE SOLIDS - Category 1
 SUBSTANCES AND MIXTURES, WHICH IN CONTACT WITH WATER, EMIT
 FLAMMABLE GASES - Category 2
 EYE IRRITATION - Category 2B

Composition/information on ingredients

Name	%	Classification
silicon	100	FLAMMABLE SOLIDS - Category 1 SUBSTANCES AND MIXTURES, WHICH IN CONTACT WITH WATER, EMIT FLAMMABLE GASES - Category 2 EYE IRRITATION - Category 2B

SARA 313

Not applicable.

State regulations

Massachusetts : This material is listed.

New York : This material is not listed.

New Jersey : This material is listed.

Pennsylvania : This material is listed.

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 15. Regulatory information

[Rotterdam Convention on Prior Informed Consent \(PIC\)](#)

Not listed.

[UNECE Aarhus Protocol on POPs and Heavy Metals](#)

Not listed.

Section 16. Other information

[Hazardous Material Information System \(U.S.A.\)](#)

Health	/	1
Flammability		3
Physical hazards		3

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

[National Fire Protection Association \(U.S.A.\)](#)



[Procedure used to derive the classification](#)

Classification	Justification
FLAMMABLE SOLIDS - Category 1	Expert judgment
SUBSTANCES AND MIXTURES, WHICH IN CONTACT WITH WATER, EMIT FLAMMABLE GASES - Category 2	Expert judgment
EYE IRRITATION - Category 2B	On basis of test data

[History](#)

Date of issue/Date of revision	: 07/07/2023
Date of previous issue	: No previous validation
Version	: 1
Prepared by	: Sphera
Key to abbreviations	: ATE = Acute Toxicity Estimate AMP = Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available UN = United Nations

Date of issue/Date of revision	: 07/07/2023	Date of previous issue	: No previous validation	Version	: 1	12/13
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English (US)

United States

Section 16. Other information

References : HCS (U.S.A.) - Hazard Communication Standard
International transport regulations

✔ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.