

RECSiLICON

SAFETY DATA SHEET

Silane

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : Silane
EC number : 232-263-4
REACH Registration number

Registration number	Legal entity
01-2119436667-29-0001	-

CAS number : 7803-62-5
Product code : Not available.
Product type : Liquefied gas.
Other means of identification : Silicon tetrahydride
Chemical formula : SiH₄

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Not available.
Area of application : Industrial applications.

Identified uses
Intermediate

Uses advised against
None identified.

1.3 Details of the supplier of the safety data sheet

REC Silicon Inc.
119140 Rick Jones Way
Silver Bow, Montana 59750
United State of America
406-496-9877

3322 Road N Northeast
Moses Lake, Washington 98837
United State of America
509-766-9299

e-mail address of person responsible for this SDS : recsiliconSDS@recsilicon.com

Only representative

Not applicable.

1.4 Emergency telephone number

Supplier

Date of issue/Date of revision : 29/03/2023	Date of previous issue : No previous validation	Version : 1	1/16
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SECTION 1: Identification of the substance/mixture and of the company/undertaking

Telephone number : CHEMTREC, U.S. : 1-800-424-9300 CCN# 403
CHEMTREC International: +1 (703) 527-3887

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mono-constituent substance

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Gas 1A, H220

Press. Gas (Liq.), H280

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H220 - Extremely flammable gas.
H280 - Contains gas under pressure; may explode if heated.

Precautionary statements

Prevention : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Response : P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
P381 - In case of leakage, eliminate all ignition sources.

Storage : P403 - Store in a well-ventilated place.

Disposal : Not applicable.

Hazardous ingredients : silane

Supplemental label elements : Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

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SECTION 2: Hazards identification

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	PBT	P	B	T	vPvB	vP	vB
	Not applicable (Inorganic)	N/A	N/A	N/A	Not applicable (Inorganic)	N/A	N/A

Other hazards which do not result in classification : Acts as a simple asphyxiant. At very high concentrations, can displace the normal air and cause suffocation from lack of oxygen.

SECTION 3: Composition/information on ingredients

3.1 Substances : Mono-constituent substance

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
silane	REACH #: 01-2119436667-29 EC: 232-263-4 CAS: 7803-62-5	100	Flam. Gas 1A, H220 Press. Gas (Liq.), H280 See Section 16 for the full text of the H statements declared above.	-	[1]

There are no additional ingredients present which, within the current knowledge of the supplier, are classified and contribute to the classification of the substance and hence require reporting in this section.

Type

[1] Constituent

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. To avoid the risk of static discharges and gas ignition, soak contaminated clothing thoroughly with water before removing it. Get medical attention if symptoms occur. In case of contact with liquid, warm frozen tissues slowly with lukewarm water and get medical attention. Do not rub affected area.
- Ingestion** : Ingestion of liquid can cause burns similar to frostbite. If frostbite occurs, get medical attention. As this product rapidly becomes a gas when released, refer to the inhalation section.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
frostbite
- Inhalation** : No specific data.

Silane

SECTION 4: First aid measures

- Skin contact** : Adverse symptoms may include the following:
frostbite
- Ingestion** : Adverse symptoms may include the following:
frostbite

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : In case of fire, use water spray (fog), foam, dry chemical or CO₂. Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
- Unsuitable extinguishing media** : Do not use water jet. / CO₂

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Contains gas under pressure. Extremely flammable gas. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapour/gas is heavier than air and will spread along the ground. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
metal oxide/oxides

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. If involved in fire, shut off flow immediately if it can be done without risk. If this is impossible, withdraw from area and allow fire to burn. Fight fire from protected location or maximum possible distance. Eliminate all ignition sources if safe to do so.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents. For incidents involving large quantities, thermally insulated undergarments and thick textile or leather gloves should be worn.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : Accidental releases pose a serious fire or explosion hazard. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

- Small spill** : Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment.
- Large spill** : Immediately contact emergency personnel. Stop leak if without risk. Use spark-proof tools and explosion-proof equipment.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Contains gas under pressure. Do not get in eyes or on skin or clothing. Avoid breathing gas. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not puncture or incinerate container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Do not store above the following temperature: 51.67°C (125°F). Store in accordance with local regulations. Store in a segregated and approved area. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Eliminate all ignition sources. Keep container tightly closed and sealed until ready for use. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds (in tonnes)

Danger criteria

Silane

SECTION 7: Handling and storage

Category	Notification and MAPP threshold	Safety report threshold
P2	10 tonne	50 tonne

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
silane	NAOSH (Ireland, 5/2021). Notes: Advisory Occupational Exposure Limit Values (OELVs) OELV-8hr: 5 ppm 8 hours. EU OEL (Europe). TWA: 0.67 mg/m ³

Biological exposure indices

None known.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
silane	DNEL	Short term Inhalation	0.67 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	0.67 mg/m ³	Workers	Systemic

PNECs

No PNECs available

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Silane

SECTION 8: Exposure controls/personal protection

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. If contact with the liquid is possible, insulated gloves suitable for low temperatures should be worn. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Recommended: Gloves: Leather.
Follow safety instructions: OSHA Article 29 CFR 1910.132, 1910.136
Refer to European Standard: EN 388
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: Reference should be made to monitoring standards, such as the following: OSHA 29 CFR 1910.134 / EN = European Standard (Norm) 149
- Thermal hazards** : If there is a risk of contact with the liquid, all protective equipment worn should be suitable for use with extremely low temperature materials.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Silane

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Gas.
Colour : Colourless.
Odour : Repulsive.
Odour threshold : Not available.
Melting point/freezing point : -185°C
Initial boiling point and boiling range : -111.7°C
Flammability : Not available.
Lower and upper explosion limit : Lower: 1.37%
Upper: 96%
Flash point : Not applicable.
Auto-ignition temperature : Not applicable.
Decomposition temperature : Not applicable.
pH : Not applicable.
Viscosity : Not applicable.
Solubility(ies) :

Media	Result
water	Not soluble

- Miscible with water** : No.
Partition coefficient: n-octanol/ water : Not available.
Vapour pressure : Not applicable.
Evaporation rate : Not available.
Relative density : Not applicable.
Vapour density : 1.3 [Air = 1]
Explosive properties : Not available.
Oxidising properties : Not available.

Particle characteristics

- Median particle size** : Not applicable.

9.2 Other information

- Molecular weight** : 32.12 g/mole
Physical/chemical properties comments : No additional information.

Silane

SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
Under normal conditions of storage and use, hazardous polymerisation will not occur.
- 10.4 Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow gas to accumulate in low or confined areas.
- 10.5 Incompatible materials** : Incompatible materials: Oxidiser, air
- 10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Conclusion/Summary : Not available.

Acute toxicity estimates

N/A

Irritation/Corrosion

Conclusion/Summary : Not available.

Sensitisation

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Silane

SECTION 11: Toxicological information

Information on likely routes of exposure : Routes of entry anticipated: Inhalation.

Potential acute health effects

- Eye contact** : Liquid can cause burns similar to frostbite.
Inhalation : No known significant effects or critical hazards.
Skin contact : Dermal contact with rapidly evaporating liquid could result in freezing of the tissues or frostbite.
Ingestion : Ingestion of liquid can cause burns similar to frostbite.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
frostbite
Inhalation : No specific data.
Skin contact : Adverse symptoms may include the following:
frostbite
Ingestion : Adverse symptoms may include the following:
frostbite

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

- Potential immediate effects** : Not available.
Potential delayed effects : Not available.

Long term exposure

- Potential immediate effects** : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

- General** : No known significant effects or critical hazards.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Reproductive toxicity : No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

Silane

SECTION 12: Ecological information

12.1 Toxicity

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Not available.

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
silane	Not applicable (Inorganic)	N/A	N/A	N/A	Not applicable (Inorganic)	N/A	N/A

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.





Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Empty pressure vessels should be returned to the supplier. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Silane

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN2203	UN2203	UN2203	UN2203
14.2 UN proper shipping name	SILANE	SILANE	SILANE	Silane
14.3 Transport hazard class(es)	2 	2 	2.1 	2.1 
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.

Additional information

ADR/RID : **Hazard identification number** 23
Limited quantity 0
Special provisions 632, 662
Tunnel code (B/D)

ADN : **Special provisions** 632, 662

IMDG : **Emergency schedules** F-D, S-U

IATA : **Quantity limitation** Passenger and Cargo Aircraft: Forbidden. Packaging instructions: Forbidden. Cargo Aircraft Only: Forbidden. Packaging instructions: Forbidden. Limited Quantities - Passenger Aircraft: Forbidden. Packaging instructions: Forbidden.
Special provisions A2

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

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SECTION 15: Regulatory information

Substances requiring labelling : Not applicable.

Other EU regulations

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P2

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

15.2 Chemical safety assessment : Complete.

15.3 Registration status : Applicable.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
N/A = Not available
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration

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SECTION 16: Other information

RRN = REACH Registration Number
vPvB = Very Persistent and Very Bioaccumulative

Key literature references and sources for data

: Regulation (EC) No. 1272/2008 [CLP]; European Agreement concerning the International Carriage of Dangerous Goods by Road (ADR), concluded in Geneva on 30 September 1957 plus amendments (Uniform text: Journal of Laws 27/2009 pos. 162 plus amendments); European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (ADN); Occupational exposure limits; International regulations

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Gas 1A, H220 Press. Gas (Liq.), H280	On basis of test data On basis of test data

Full text of abbreviated H statements

H220 H280	Extremely flammable gas. Contains gas under pressure; may explode if heated.
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Full text of classifications [CLP/GHS]

Flam. Gas 1A Press. Gas (Liq.)	FLAMMABLE GASES - Category 1A GASES UNDER PRESSURE - Liquefied gas
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Training advice : Ensure operatives are trained to minimise exposures. Training staff on good practice.

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Version : 1

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Annex to the extended Safety Data Sheet (eSDS)

Industrial

Identification of the substance or mixture

Product definition : Mono-constituent substance
Product name : Silane

Section 1 - Title

Short title of the exposure scenario : Intermediate

List of use descriptors : **Identified use name:** Intermediate
Process Category: PROC01
Sector of end use: SU08
Subsequent service life relevant for that use: No.
Environmental Release Category: ERC06a
Market sector by type of chemical product: PC19
Article category related to subsequent service life: Not applicable.

Environmental contributing scenarios : **Use of intermediate - ERC06a**

Health Contributing scenarios : **Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions - PROC01**

Processes and activities covered by the exposure scenario : Production and Chemical Intermediate (site specific)

Section 2 - Exposure controls

Contributing scenario controlling environmental exposure for 1: Use of intermediate

Risk management measures - Air : Measures to limit air emissions: Incineration
Incinerate waste materials.

Contributing scenario controlling worker exposure for 2: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions

Other conditions affecting workers exposure : Rigorous containment and safe handling in line with industry best practice.
Procedural and technological control using Best Available Technique (BAT)

Engineering controls : If possible, use material transfer/filling, metering and blending plants that are closed, or provide for local suction devices. Priority should be given to closed-system units.

Ventilation control measures : Local exhaust ventilation

Product safety-related measures : Precautions for safe handling: Use spark-proof tools and explosion-proof equipment. Prevent water from entering the gas container Carefully flush clear and render inert before working on containers and lines. Prevent reflux into the gas container. Use only equipment that is suitable for use with this product at the prescribed pressure and temperature.
Fire/explosion: Take action to prevent static discharges. Keep away from all sources of ignition. Use spark-proof tools and explosion-proof equipment.
Storage: Store in a well-ventilated place. Keep cool. Refer to special instructions/ safety data sheet. (Compressed gas)
Do not store above the following temperature: 50°C. Keep away from combustible material./ Oxidising agent.

Organisational measures to prevent/limit releases, dispersion and exposure : Provide awareness training.

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Silane	Intermediate
Conditions and measures related to personal protection, hygiene and health evaluation	
Personal protection	: Hand protection: Use leather gloves as a protection against injury from handling pressurised gas cylinder or from freezing as a result of rapidly evaporating gas. Recommended: Fluorinated or nitrile rubber gloves/ gauntlets Eye protection: Tightly-fitting goggles
Respiratory protection	: If operating conditions cause high gas concentrations to be produced or any recommended or statutory exposure limit is exceeded, use an air-fed respirator or self-contained breathing apparatus. Recommended: Filtering device (full mask or mouthpiece) with filter: ABEK Wear positive pressure self-contained breathing apparatus (SCBA). (prolonged exposure)

Section 3 - Exposure estimation and reference to its source

Website:	: Not applicable.
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Exposure estimation and reference to its source - Environment: 1: Use of intermediate	
Exposure assessment (environment):	: Not available.
Exposure estimation and reference to its source	: Not available.

Exposure estimation and reference to its source - Workers: 2: Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions	
Exposure assessment (human):	: Not available.
Exposure estimation and reference to its source	: Not available.

Section 4 - Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Environment	: Not available.
Health	: Not available.

Additional good practice advice beyond the REACH CSA

Environment	: Not available.
Health	: Not available.