

# SAFETY DATA SHEET

## Polycrystalline Silicon

### Section 1. Identification

**Product identifier** : Polycrystalline Silicon  
**Product code** : Not available.  
**Chemical name** : silicon  
**Other means of identification** : Not applicable.  
**Product type** : Solid.

#### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Industrial use  
**Area of application** : Industrial applications.

**Manufacturer** : REC Silicon Inc.  
119140 Rick Jones Way  
Silver Bow, Montana 59750  
United State of America  
406-496-9877  
  
3322 Road N Northeast  
Moses Lake, Washington 98837  
United State of America  
509-766-9299

**e-mail address of person responsible for this SDS** : recsiliconSDS@recsilicon.com  
**Emergency telephone number (with hours of operation)** : CHEMTREC, U.S. : 1-800-424-9300 CCN# 403  
CHEMTREC International: +1 (703) 527-3887

### Section 2. Hazards identification

**Classification of the substance or mixture** : Not classified.

#### GHS label elements

**Signal word** : No signal word.  
**Hazard statements** : No known significant effects or critical hazards.  
**Precautionary statements**  
**Prevention** : Not applicable.  
**Response** : Not applicable.  
**Storage** : Not applicable.  
**Disposal** : Not applicable.

**Other hazards which do not result in classification** : None known.

**Version** : 1

**Date of issue/Date of revision** : 4/6/2023

English (GB)

Singapore

## Section 3. Composition/information on ingredients

**Substance/mixture** : Substance  
**Chemical name** : silicon  
**Other means of identification** : Not applicable.

### CAS number/other identifiers

**CAS number** : 7440-21-3  
**EC number** : 231-130-8

Ingredient name	%	CAS number
silicon	100	7440-21-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

**Chemical formula** : Si

## Section 4. First aid measures

### Description of necessary first aid measures

**Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

**Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

**Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

**Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : No known significant effects or critical hazards.  
**Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

**Eye contact** : No specific data.  
**Inhalation** : No specific data.  
**Skin contact** : No specific data.  
**Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

**Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.  
**Specific treatments** : No specific treatment.

**Version** : 1

**Date of issue/Date of revision** : 4/6/2023

## Section 4. First aid measures

**Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

## Section 5. Firefighting measures

### Extinguishing media

**Suitable extinguishing media** : Non-combustible.

**Unsuitable extinguishing media** : Do not use water jet.

**Specific hazards arising from the chemical** : No specific fire or explosion hazard.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
metal oxide/oxides  
Hydrogen.

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and material for containment and cleaning up

**Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
silicon	<b>Workplace Safety and Health Act (Singapore, 2/2006). [Silicon]</b> PEL (long term): 10 mg/m <sup>3</sup> 8 hours.

#### Biological exposure indices

None known.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. Recommended: safety glasses with side-shields

#### Skin protection

## Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. > 8 hours (breakthrough time): Use strong, cut-resistant gloves suitable for handling metals.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
- Thermal hazards** : Not available.

## Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

- Physical state** : Solid. [Massive solid.]
- Colour** : Bluish-grey. / Black. / Brown. / Grey. [Dark]
- Odour** : Odourless.
- Odour threshold** : Not available.
- pH** : Not available.
- Melting point/freezing point** : 1410°C (2570°F) [EU A.1]
- Boiling point, initial boiling point, and boiling range** : 2355°C (4271°F) [EU A.2]
- Flash point** : Not applicable.
- Burning time** : 3000 s
- Evaporation rate** : Not available.
- Flammability** : Non-combustible.
- Lower and upper explosion limit/flammability limit** : Not applicable.
- Vapour pressure** : 78 to 100 kPa (585.05 to 750.06 mm Hg) [50°C (122°F)] [EU A.4]
- Relative vapour density** : Not applicable.
- Relative density** : 2.33
- Density** : 2.33 g/cm<sup>3</sup> [20°C (68°F)] [EU A.3]
- Solubility** :
- | Media | Result      |
|-------|-------------|
| water | Not soluble |
- Solubility in water** : <0.1 g/l [OECD 29]
- Miscible with water** : No.
- Partition coefficient: n-octanol/water** : 57 to 77
- Auto-ignition temperature** : >400°C (>752°F)
- Decomposition temperature** : Not available.

## Section 9. Physical and chemical properties

<b>Viscosity</b>	: Not applicable.
<b>Flow time (ISO 2431)</b>	: Not available.
<b>Molecular weight</b>	: 28.09 g/mole
<b>Particle characteristics</b>	
<b>Median particle size</b>	: 0.1 to 2000 nm
<b>Other information</b>	
<b>Physical/chemical properties comments</b>	: No additional information.

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
<b>Conditions to avoid</b>	: No specific data.
<b>Incompatible materials</b>	: Reactive or incompatible with the following materials: oxidising materials, acids and alkalis.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
<b>SADT</b>	: Not available.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
silicon	LD50 Oral	Rat - Male, Female	>5000 mg/kg (similar material)	-
	LD50 Oral	Rat	3160 mg/kg	-

**Conclusion/Summary** : There is no known acute effect after over-exposure to this product.

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
silicon	Eyes - Mild irritant	Rabbit	-	3 mg	-

#### Conclusion/Summary

<b>Skin</b>	: Not available.
<b>Eyes</b>	: Handling and/or processing of this material may generate a dust which can cause mechanical irritation of the eyes, skin, nose and throat.

## Section 11. Toxicological information

**Respiratory** : Not available.

### Sensitisation

#### Conclusion/Summary

**Skin** : Not available.

**Respiratory** : Not available.

### Mutagenicity

**Conclusion/Summary** : Not available.

### Carcinogenicity

**Conclusion/Summary** : Not available.

### Reproductive toxicity

**Conclusion/Summary** : Not available.

### Teratogenicity

**Conclusion/Summary** : Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

**Information on likely routes of exposure** : Routes of entry anticipated: Oral, Dermal, Inhalation, Eyes.

### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.

**Inhalation** : No known significant effects or critical hazards.

**Skin contact** : No known significant effects or critical hazards.

**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No specific data.

**Inhalation** : No specific data.

**Skin contact** : No specific data.

**Ingestion** : No specific data.

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Potential chronic health effects

## Section 11. Toxicological information

- Conclusion/Summary** : No known significant effects or critical hazards.  
**General** : No known significant effects or critical hazards.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

N/A

## Section 12. Ecological information

### Toxicity

- Conclusion/Summary** : Not available.

### Persistence/degradability

- Conclusion/Summary** : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
silicon	-	-	Readily

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
silicon	57 to 77	-	high

### Mobility in soil

- Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

- Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

- Disposal methods** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.



## Section 14. Transport information

	UN	IMDG	IATA	ADR/RID	ADN
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-	-
Transport hazard class (es)	-	-	-	-	-
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not available.

## Section 15. Regulatory information

### Singapore - hazardous chemicals under government control

None.

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

## Section 16. Other information

### History

**Date of issue/Date of revision** : 4/6/2023  
**Date of previous issue** : No previous validation  
**Version** : 1  
**Prepared by** : Sphera

**Version** : 1

**Date of issue/Date of revision** : 4/6/2023

English (GB)

Singapore

## Section 16. Other information

**Key to abbreviations**

- : ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- N/A = Not available
- UN = United Nations

### Procedure used to derive the classification

Classification	Justification
Not classified.	

**References** : GHS - Globally Harmonised System of Classification and Labelling of Chemicals  
International transport regulations

📌 Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.